

## PRINT HEAD PARAMETRIC TESTING MACHINE

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The Print Head Parametric Testing Machine made by ESC allows to measure the main working parameters of dot matrix print head.

Thanks to a sophisticate force sensor the ESC Print Head Parametric T M can measure the impact force and, thanks to a dedicated electronic Hardware and Firmware developed by ESC, can measure the print head static stroke and the flight time.

A series of safety tests (coil resistance, short circuits, ..) complete the set of test.

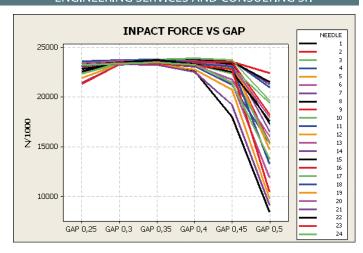
By an ESC made software the user can easily select the print head working characteristics (voltage, current, firing time, .....) and can easy collect, store and print the measured values. An embedded interface can transfer the measured data to an external database.

A set of configurable data limits can easy define the GO-NO GO results.

The ESC Print Head Parametric T M is available in 3 different models: 2 for mass production that differ from the print head working voltage (fixed and variable) and one model for R&D that add to the variable print head working voltage the possibility to connect it to external instrument (oscilloscopes basically) by BNC connectors carrying out some important signal (like the impact sensor response curve).

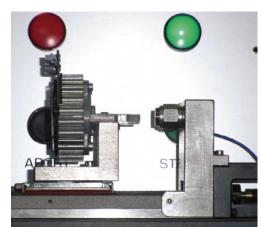
A set of customizable fixtures, easy to change, and a set of data (stored locally on the connected computer or in a database) easy to retrieve by the software allow to change the print head model to test.



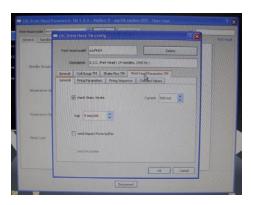


## **SPECIFICATIONS**

OI LO	II IOATIOI	10
		PTM-2V PTM-MV PTM-LA
MAIN FEATURES		
PASSWORD PROTECTION		2 level: Administrator and Use
PRINT HEAD MODELS		Create, Edit and Erase options
TEST RESULT PRINT		YES
EXTERNAL DATABASE INTERFACE		YES
SHAKE PINS		YES
SIGNAL OUTPUT		NO 8
GENERAL PARAMETERS		
NUMBER OF NEEDLES	n.	1 to 24
TEMPERATURE SENSOR	n.	2
FIXTURE ID		Hardware fixture identification
WORKING PARAMETERS		
FIRING TIME	microsec	50 to 300
FIRING CURRENT	mA	100 to 3.000
FIRING FREQUENCY	Hz	100 to 3.000
FIRING VOLTAGE	V	24 and 40 10 to 40
NUMBER OF FIRING SEQUENCE	n	2 to 10
NUMBER OF FIRE FOR SEQUENCE	n	2 to 100
DELAY BETWEEN SEQUENCE	msec	5 to 300
GAP	mm/100	5 to 100
CONTROL PARAMETERS		
COIL RESISTANCE	ohm/100	100 to 8.000
T. SENSOR RESISTANCE	ohm	10 to 50.000
STATIC STROKE	mm/100	5 to 100
IMPACT FORCE	mN	1000 to 30.000
FLY TIME	microsec	100 to 500
MEASURED PARAMETERS		
STATIC STROKE		YES
IMPACT FORCE		YES
FLY TIME		YES
ENVIRONMENTAL LIMITS		
TEMPERATURE		
Operating	°C	20 to 35
Storage	°C	-10 to 60
HUMIDITY		
Operating	DII	20% to 80% Not condensing
Operating	RH	20% to 60% Not condensing







All specifications subject to changes without notice